

# Mir 50® vs. Various Stainless Steels

<b>Mir 50® High Strength Corrosion Resistant - Stainless Pump Shaft</b>	<b>304 and 316 Commercial Grade Stainless Steel</b>
<b>Ease of machining.</b> Engineered for ease of machining. Less induced stress. Less movement. Not gummy. Will hold a close tolerance bright surface finish.	<b>Hard to Machine.</b> Gummy. Won't hold a bright finish. Machining difficulty results in bow and twist. Subject to bow later in service. (memory).
<b>Corrosion Resistant.</b> Superior service life in corrosive applications. Corrosion resistance like 316.	<b>Corrosion Resistant.</b> Most frequently used stainless in maintenance applications because of high degree of corrosion resistance.
<b>High strength.</b> At approx. 30RC Mir 50 has Typical Tensile Properties of 140KSI - consistent from the smallest diameter through large size rounds.	<b>Low strength.</b> Not harden-able by heat treatment. Can be supplied with some hardness developed by "Strain Hardening", but limited to sizes smaller than 1-3/4" Diameter. Strain hardening results in higher retained stress.
<b>Anti-galling.</b> Excellent for use with OEM threaded parts of 300 series stainless. Use in conjunction with; 300 series stainless, 400 series stainless, PH series, carbon and alloy steel grades. Parts come apart easily during changeovers.	<b>Highly susceptible to "galling".</b> Most OEM parts are supplied with both male and female parts made from a 300 series grade. Parts seize and gall. Threads are easily damaged due to galling and low strength.
<b>Low-Retained-Stress.</b> Special "Double-Stress-Relief" at mill. Second tempering cycle added at end of mill production. Ease of machining means less stress is released during processing operations. <b>Less stress=less memory=no movement.</b>	<b>High degree of retained stress.</b> i.e. high degree of "Memory". Gummy during machining operations. Even moderate machining results in bow, twist, and movement.
<b>Pump Shaft Straightness.</b> Delivered to special straightness. (.005" in first 5 ft, plus .0015" for each additional foot of shaft.) Less wear on bearings, seals and sleeves. Shipped "Boxed-and-Cradled".	<b>Commercial straightness.</b> Subject to movement in machining. Subject to movement in service. Chatter, vibration, wear on bearings, seals and sleeves.
<b>More Options From Stock.</b> Available in two surface finishes; TG&P and Fine Turned Oversize (The size will make the size), and rough machined heavy wall bushing stock. Tight tolerance TG&P will often accept bearings with no further machining.	<b>Limited options.</b> Commercially available as Cold Drawn. Centerless Ground, or peeled. Tolerances are plus <i>and</i> minus. Most often requires machining the next largest size for bearings fit. Difficult machining causes bow and twist, etc.
<b>Long Lengths.</b> On the shelf in lengths to 30ft. Sold also as cut lengths, even to 17 and 18ft dead lengths. No splicing or welding is required. Offered as random lengths covering a broad length range. Also supplied cut to your exact lengths. Short pcs, or long cut bars are no problem.	<b>Standard commercial lengths</b> are 10 to 13ft random. Difficult to purchase as small cut lengths. Difficult to purchase as long cut lengths.